

Theta signature



Insert a button-head screw into one of the holes on the x-frame. Loosely thread a T-slot nut onto the screw just enough to keep it in place. Repeat until all eight screws are installed in each of the frames.



Install four bushings onto each of the x-frames.



Lay the x-frames sideways on the floor as shown. Space them roughly the desired distance apart. You will set the actual spacing in a later step. Make sure that all frames have the bushings facing the same direction.



Slide one of the columns onto the x-frames. Make sure that the column end-cap points in the same direction as the x-frame bushings. Do not tighten any of the hardware until all columns are installed.



Install the second column just like the first, paying attention to the direction of the end-caps.

Carefully flip the rack over so that the two columns are on the floor.



Install the last two columns using the procedure as with the first two. Adjust the



position of the x-frames while taking into account that the platforms will use about 1 1/4 inch of space. Tighten all hardware.



Carefully place rack in upright position.



Set a platform on top of each of the x-frames.